

Choosing a report in Analytics

- Live Reports**
 - Live Dashboard
 - Live Overview
 - Shift Progress
 - Event Chart
 - Portal
- Flows**
 - Live Flows
 - Flow Manager
- Summary Reports**
 - Line
 - Line by Crew
 - Product
 - Product by Crew
- Feedback Reports**
 - Reason
 - Reason by Crew
 - Reason by Product
 - Monitor Points
 - Comments
 - Transaction Log
- Charts**
 - Tag Cloud
 - OEE Overview
 - OEE Trend
 - Speed Trend
 - Line Bubble Chart by Crew
 - Product Bubble Chart
 - Line Bubble Chart

OFS offers a comprehensive suite of reports to support various types of performance analysis. Each section of Analytics focuses on a specific aspect of monitoring and improvement:

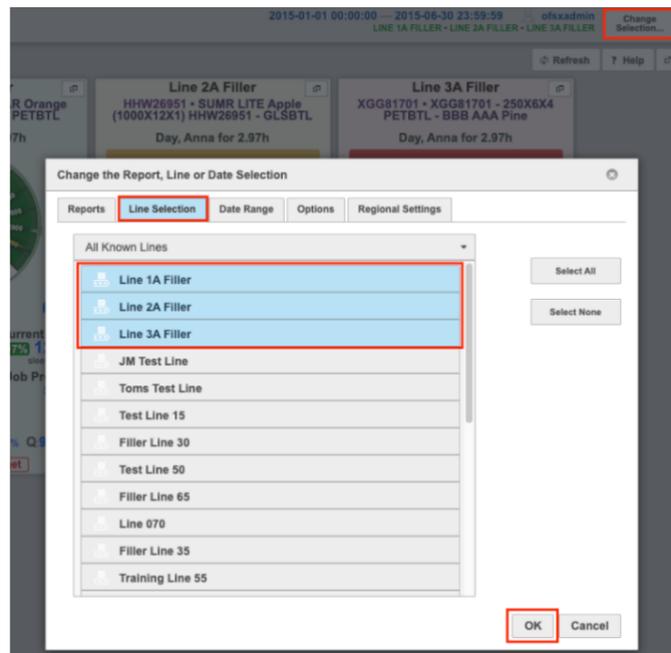
- **Live Reports:** Deliver real-time feedback
 - Is the line currently running or in a downtime?
 - What is the progress of the shift and job?
- **Flows:** Track and manage digital forms
 - Access a complete archive of submitted forms
 - Identify forms requiring attention
 - Easily search batch codes, pallet IDs, giveaway numbers, etc.
- **Summary Reports:** highlight performance metrics
 - OEE and related variants
 - Uptime vs. downtime vs. setup time
 - Production output, waste, MTBF and more!
- **Feedback Reports:** Uncover opportunities for improvement
 - Downtime root cause analysis
 - Asset utilisation insights
 - Direct feedback from operators
- **Charts:** Visualize trends and correlations
 - Most frequently logged operator comments
 - OEE and speed trend mapping
 - Identify patterns between different performance metrics

Summary Reports	Line	An overview of each line's performance over a selected period, including key performance metrics and OEE variants.
	Line by Crew	Offers deeper insights into line performance by identifying the crew responsible. Ideal for generating daily or weekly shift reports.
	Product	Tracks productivity data for each SKU, highlighting the best- and worst-performing products. Data can be organized by Job to compare individual runs against the average.
	Product by Crew	Analyzes each product's performance in relation to the shift that ran it.
Feedback Reports	Reason	Identifies lost opportunities across all lines to support root cause analysis and uptime improvements. It quantifies time lost due to planned/unplanned downtimes, setups, and running below target speed.
	Reason by Crew	Highlights common issues faced by each crew and compares downtime across shifts.
	Reason by Product	Identifies lost opportunities at a SKU level, helping identify whether specific products contribute to recurring downtime.
	Monitor Points	Tracks asset utilization, providing insights into machine faults, operating status, and other key performance indicators based on selected monitoring criteria.
	Comments	Consolidates all registered comments within OFS over a chosen period, detailing who entered them, when they were recorded, and what was happening on the line at the time

Introduction to the Building Reports in Analytics

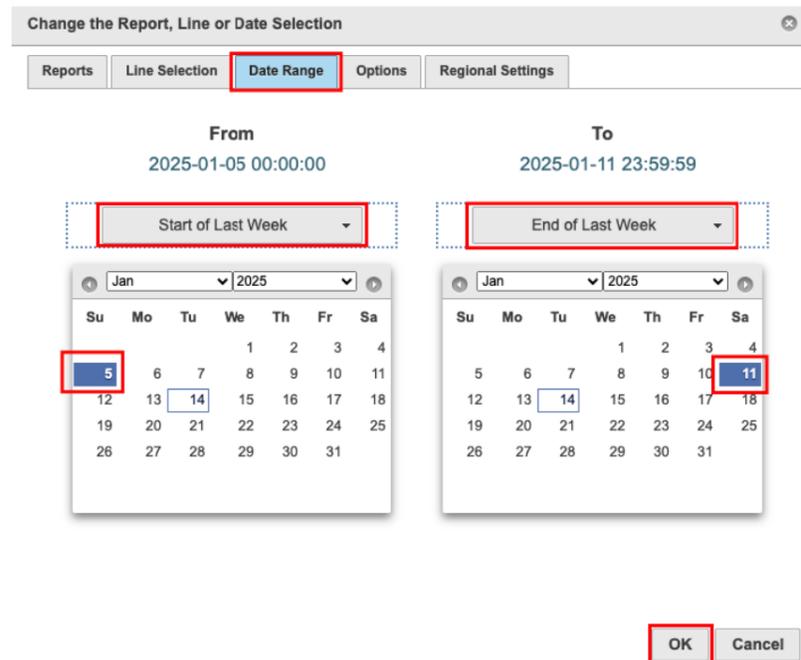
1. Select the Line

1. Click **Change Selection**
2. Navigate to **Line Selection**
3. Select the relevant lines



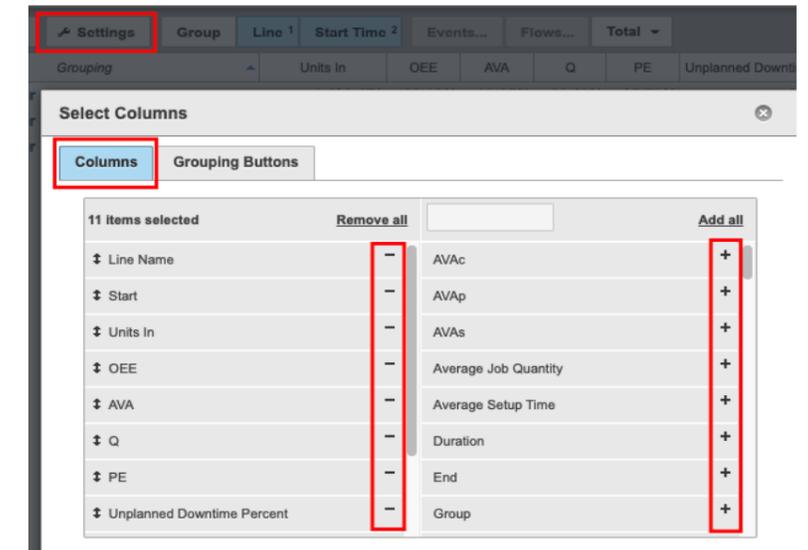
2. Select the Date

1. Click **Date Range**
2. Select from the drop down or pick a date from the calendar



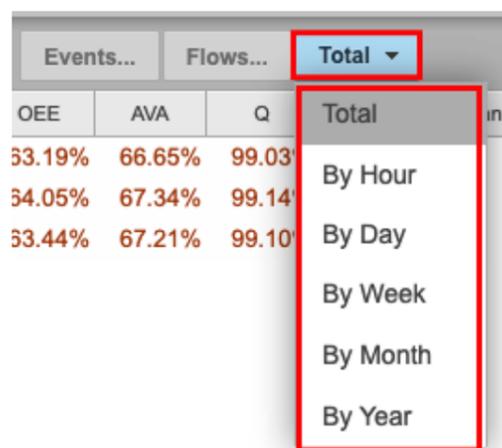
3. Adding and removing columns

1. Navigate to **Settings > Columns**
 - The left panel displays your current columns
 - The right panel lists the available column you can add
2. Use the **+/-** or drag and drop to adjust



4. Select the Time Period

1. Click the **Total** button
2. Select the desired time period



5. Group Reports

Click the grouping buttons in the order in which you would like to view your report

Grouping	Reason Events	Lost Time	Lost Time Percent	Lost Time Breakdown
Line 1A Filler	1,041	71.57h	33.29%	
Night	397	26.53h	12.34%	
Planned Downtime	21	3.46h	1.61%	
Capper	1	0.19h	0.09%	
Capper Materials	1	0.19h	0.09%	

6. Sharing Reports

1. Click the **Share** button
2. Click **Create a link to this page**
3. Copy the link or open in a new tab
4. Bookmark the report in your browser

